

Date: Thursday, 10/5/2006 3:35:10 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 28876		
Estimate Number	: 11150		
P.O. Number	: N/A	Part Number	: D3215041
This Issue	: 10/5/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3215 REV C
First Issue	: N/A	Project Number	: N/A
Previous Run	: 28142	Drawing Revision	: C
Written By	:	Material	: N/A
Checked & Approved By	: <u>KJ 06 10 05</u>	Due Date	: 10/24/2006 Qty: 36 Um: Each
Comment	: Est. A 03.10.28 New Issue KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>2197</u> to Tulmar Safety Systems D3215-041 as per Dwg D3215 Ship to Tulmar Certificate of Conformity is required	
2.0	D3215041	Harness Assembly	
		Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) Harness Assembly	
3.0	D32153	Webbing Tidy	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 36.0000 Each(s) Webbing Tidy	
		Qty Part Number Description Batch 1 D3215-3 Webbing Tidy <u>B28878</u>	
4.0	D32161	Fitting	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 36.0000 Each(s) Fitting	
		Qty Part Number Description Batch 1 D3216-1 Fitting <u>5XB28145 / 31XB28879</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/10/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/5/2006 3:35:10 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 28876

Part Number: D3215041

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage
Ensure certificate of conformity is attached

10/6/06/26 (36)

6.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

QSP019

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: _____

10/6/06/26 (36)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(36)

Comment: FINAL INSPECTION/W/O RELEASE

10/6/06/27

Job Completion



10/6/06/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

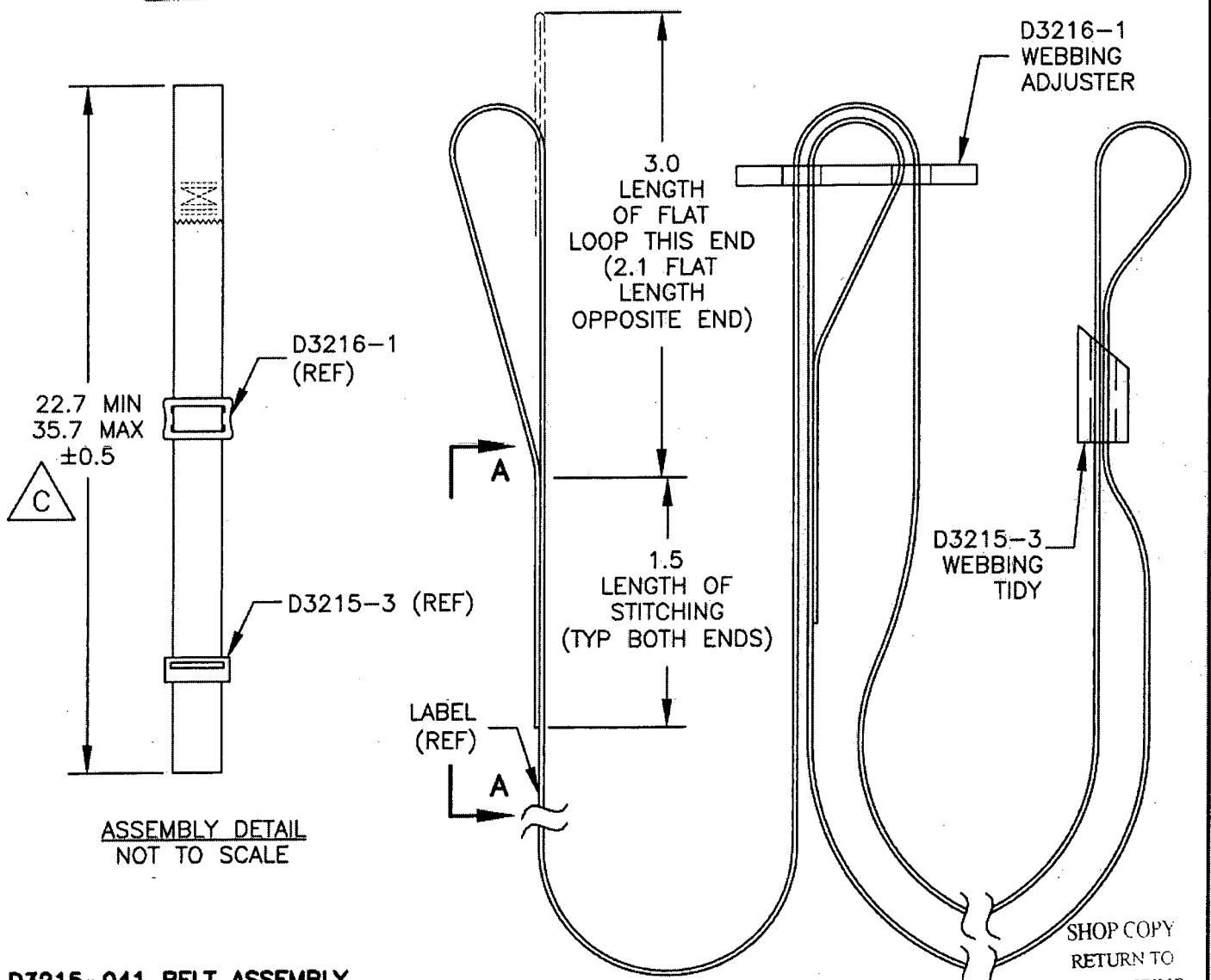
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
		D3215	SHEET 1 OF 3
DATE	TITLE	SCALE	
04.03.05	BELT ASSEMBLY	NTS	

RELEASED
 04.03.05

A	03.09.19	NEW ISSUE
B	04.01.12	AS MANUFACTURED; ADD TOLERANCE
C	04.03.05	REDUCE LENGTH; CLARIFY STITCHING

**D3215-041 BELT ASSEMBLY**

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

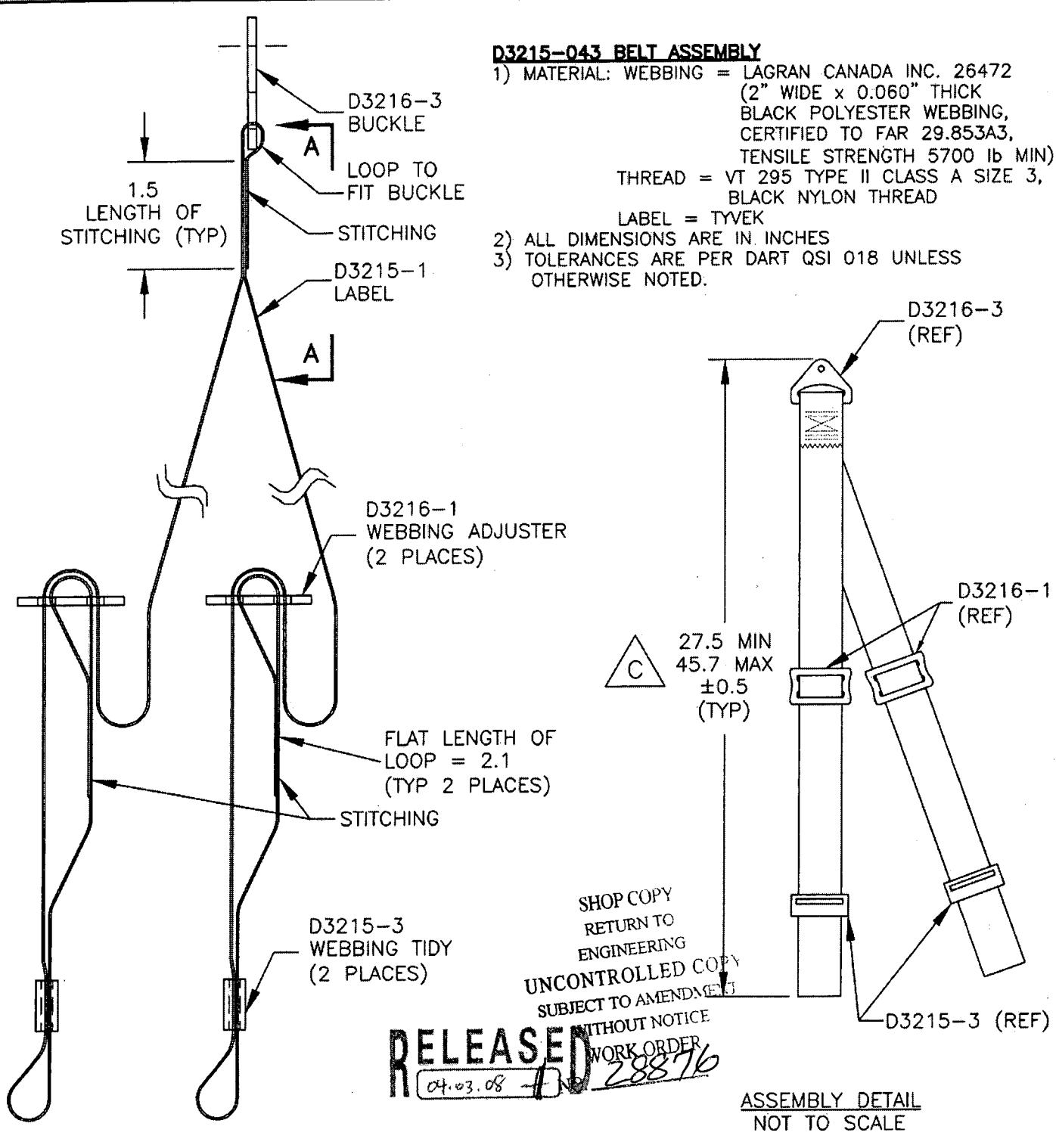
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28876

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CHECKED <i>AA</i>	APPROVED <i>AA</i>	DRAWING NO. D3215	REV. C	SHEET 2 OF 3
DATE 04.03.05	TITLE BELT ASSEMBLY		SCALE NTS	



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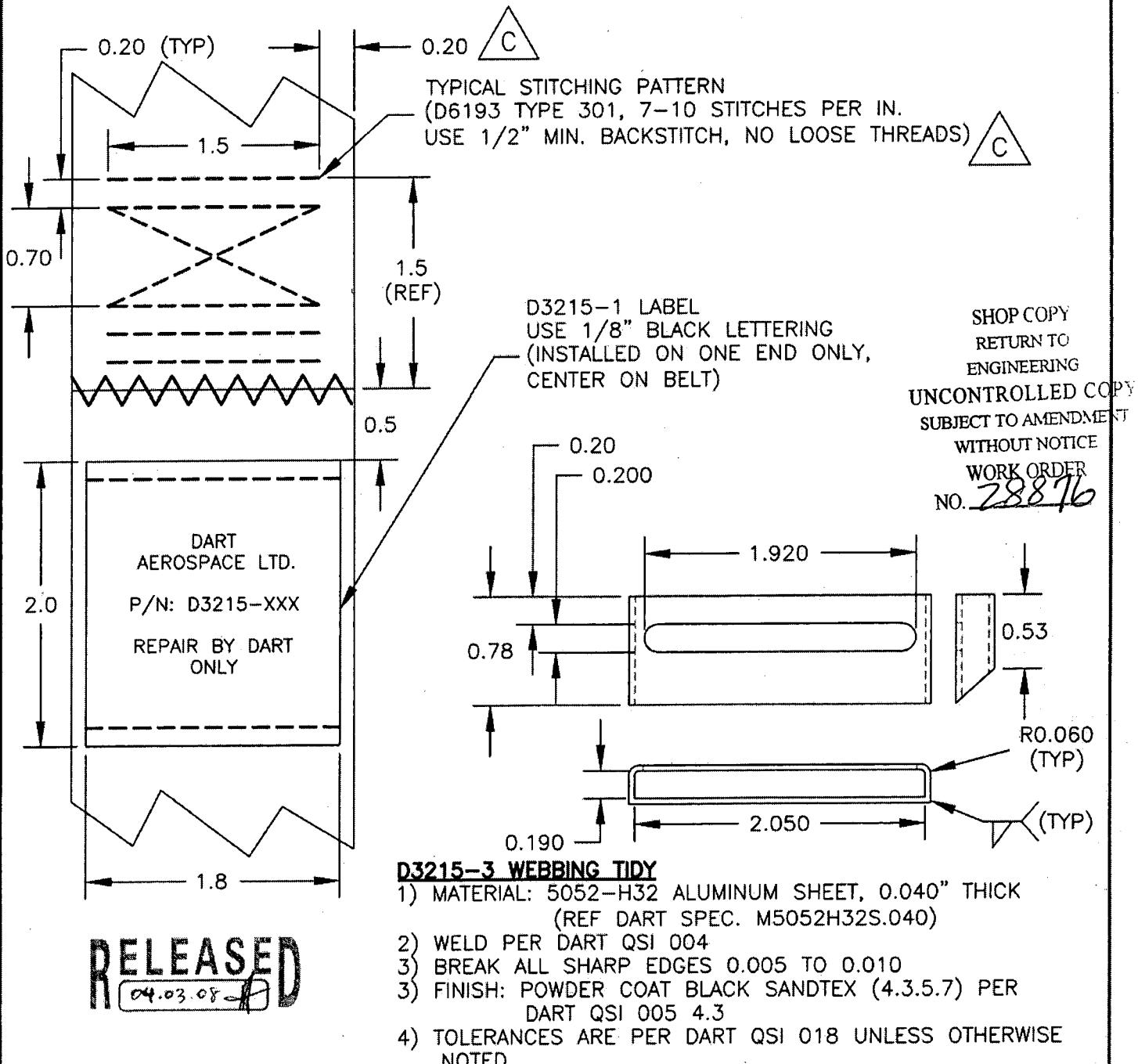
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DART

DESIGN	GP	DRAWN BY	GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>H</i>	APPROVED	<i>H</i>	DRAWING NO. D3215
DATE	04.03.05	TITLE	HARNESS ASSEMBLY	REV. C SHEET 3 OF 3 SCALE 1:1

VIEW A-A

XXX = 041 FOR D3215-041
 XXX = 043 FOR D3215-043



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Dact.

N° DE COMMANDE - ORDER NO.	DÉP. - DEPT.	DATE		
VENDU À - SOLD TO	EXPÉDIÉ À - SHIP TO <i>Treelman</i>			
ADRESSE - ADDRESS	ADRESSE - ADDRESS			
DATE D'EXPÉDITION - SHIPPING DATE	VIA	CONDITIONS - TERMS	N° D'ENR. DE TAXE - TAX REG. NO.	VENDEUR - SALESPERSON
36	D3215-3	B 28878		
31	D3216-1	B 28879		
5	D3216-1	B 28145		
	to make D3215-041 as per Drug D3215 REV.C			
10	D3215-3	B 28878		
6	D3215-3	B 28144		
14	D3216-1	B 28145		
8	D3216-3	B 28146		
	to make D3215-043 as per Drug D3215 REV.C			
		CZ		
	<i>Reuben</i>			
59019	SIGNATURE	N° LIC. - LIC. NO.	TPS/GST	
			TVP/PST	
			TOTAL	

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-23867

Ship Date

26-Oct-06

CCOPY

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Att: Main Finished Goods Location
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18335	10-Oct-06	CDART100	Barney Bangs
Customer PO Number		Ship Via	Packing Slip No.
PO00002197		Pick-Up	23867
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

8937 36 EA 36

Belt Ass'y./2" wide, Black Webbing

Drawing No: D3215-041 ✓

Rev: C ✓

Item 1

Lot No: BATCH0000000017 Qty: 36

8938 8 EA 8

Belt Ass'y./2" wide, black Webbing

Drawing No: D3215-043

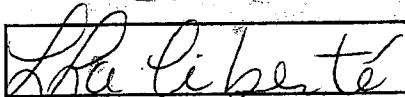
Rev: C

Item 2

Lot No: BATCH0000000012 Qty: 8

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



10/26/2006

Authorized Inspector

Date